

**AMENDMENTS TO THE SPECIFICATION**

**Please replace the present Abstract of the Disclosure with the following amended Abstract of the Disclosure (a clean copy of the amended Abstract of the Disclosure is attached hereto):**

A ~~co~~epe dope containing ~~TAC~~ cellulose triacetate is cast from a casting die onto a belt such that a film ~~after the drying may have~~ is formed that has a thickness ~~at of~~ 40 μm after drying. A ~~solvent of~~ Solvent in the dope solution on the belt evaporates, and thus a gel-like film ~~may be~~ is formed. The peeling force of the gel-like film ~~becomes to the~~ is at a maximum when the weight percentage of the remaining solvent in the gel-like film is 25 wt.%. In order to reduce ~~the~~ generation of mura or unevenness of the thickness unevenness, the gel-like film is peeled from ~~a~~ the belt with a support of using a peeling roller, as a support when the weight percentage of the remaining solvent is at most 20 wt.%. The peeled gel-like film is dried in a tenter dryer and a casting chamber ~~to be a film~~. After being cooled in a cooling chamber, the film is wound by a winding device.